

For F06, F11 and F30

Fast Dry Stamp for Non-porous Surfaces Handling and Re-inking Instructions

Please read these instructions carefully before use and keep in safe place for future reference.

This product is specially formulated with quick dry ink which is ideal for repetitive stamping on non-porous surfaces such as metal, plastic, glass, cloth, leather and coated paper. No stamp pad is required! Once completely dry, the impression is resistant to water and heat. (Performance may vary depending on surface stamped.) The rubber die is designed to be durable and chemical resistant, making it the stamp of choice in harsh manufacturing environments.

Usage & Storage Instructions

To use stamp, remove the cap from base of stamp. Press down firmly on surface for a clear impression. To prevent stamp from drying out, be sure to replace cap after use and store in aluminum bag provided. Zip aluminum bag tightly and store stamp in horizontal position.

If impression is not clear, please try following:

1. Place cap back on base of stamp and leave for 30 minutes with impression die face down.
2. If step # 1 does not produce desired results, apply solvent specified on aluminum bag.
3. If step # 2 does not produce desired results, refill stamp with ink specified on aluminum bag.

Solvent Application

1. When to apply solvent?

- When rubber die is too tacky, dry or hard.
- When impression is not clear.

Note: To avoid spattering, do not hold solvent bottle tightly when removing cap.

2. How to apply solvent?

Put a few drops of solvent evenly on rubber die (Fig. 1). After ensuring that solvent has penetrated into rubber, cap and leave horizontally for 10-15 minutes. Test impression by stamping before actual use.

- If performance is not restored, repeat step # 2.
- If excessive solvent is on die, wipe off excess with paper towel or cloth.

Refill Instructions

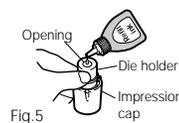
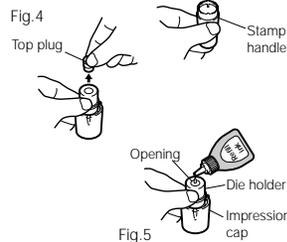
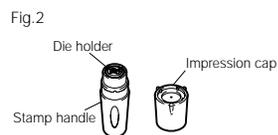
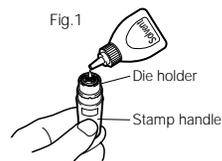
To avoid spattering, do not hold refill ink bottle tightly when removing cap.

1. When to refill?

- When first impression is too light even after leaving vertically with impression die face down for 30 minutes.
- When impression is not clear even when impression is wet.

F06 and F11

1. Remove cap and place face down. (Fig. 2)
2. Hold stamp handle firmly and pull out die holder from handle. (Fig. 3)
3. Place die holder on top of removed cap (Step # 1) with impression die facing down. Hold die holder firmly and remove top plug (Fig. 4).
Note: Make sure your hands don't come in contact with ink when removing plug.
4. Place recommended number of drops of ink into opening so that ink is spread evenly onto backer pad (Fig. 5)



5. After refilling ink, replace plug and replace die holder to handle with die side up. Replace cap back on firmly.
6. Leave stamp for 30 minutes vertically with impression die face down and test impression by stamping before actual use.

F30

1. Screw off cap and hold handle vertically. Use bottom-side of cap to remove die holder. Insert bottom of cap to die holder and turn handle counter-clockwise towards 'open' to remove die holder. (Fig. 6)
 - If you hold die holder horizontally, backer pad may fall out.
 - Note: Make sure your hands don't come in contact with ink when removing die holder.
2. Place recommended number of drops of ink into opening so ink is spread evenly onto backer pad. (Fig. 7)
3. To replace die holder, align "U" cutting on handle with ▼ mark on die holder. Insert die holder into handle and turn clockwise (towards "close") until it stops. Check to make sure impression is aligned with label on top. Screw cap back on firmly. (Fig. 8)
4. Leave stamp for 30 minutes with die face down and test impression by stamping before actual use.

Fig. 6

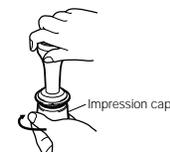
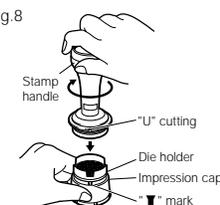


Fig. 7



Fig. 8



Refer to chart for recommended # of drops for refilling. The # of drops may need to be adjusted depending on frequency of use.

- Excessive refilling may cause ink leakage and longer drying time.
- If excessive solvent is on die, wipe off excess with paper towel or cloth.

Recommended # of drops for refill

- F06 - 1 drop
- F11 - 5 drops
- F30 - 25 drops

How to clean die?

If die seems clogged, stamp a few times on adhesive side of transparent tape. Do not stamp on strong adhesive tape such as packing tape or duct tape.

Caution:

1. Be sure to use stamp in a well-ventilated area. Never use near open flame because ink and solvent are flammable.
2. Ink may not completely adhere to certain surfaces. Test impression on similar surface before actual use.
3. Make sure surface is clean and free from oil or moisture before stamping impression.
4. Fast dry ink is not recommended for stamping on silicone, fluorocarbon resin or any derivative material.
5. Impressions stamped on glass or porcelain are less resistant to water.
6. Replace cap immediately after use to prevent from drying.
7. If skin should come in contact with ink, clean with rubbing alcohol.
If ink or solvent gets into eyes, immediately flush out with tap water and consult a doctor.
8. Keep ink and solvent away from children.
9. Fast dry ink is susceptible to solvent, oil and plasticizer, therefore any manufacturing processes including these chemicals are not recommended after stamping.
10. Be sure to read appendix when using white ink.
11. Refer to our web site (<http://www.xstamper.com>) for MSDS

Note:

Be sure to follow all instructions. The manufacturer will not be responsible for:

- impressions which may change due to additional processing of surface after being stamped.
- quality and performance when stamp has been mishandled.
- quality and performance from improper application of solvent.